configured to engage the back end of the movable member inside the outer body and move it forward as the cap is moved to the closed position; and

whereby closing the cap causes the movable member to move forward while the retraction body is restrained by the hub in the outer body thereby releasing the retraction body from the movable member.

- 2. The combination of claim 1 wherein the wall of the tubular outer body has a portion of the wall behind the front end which is thickened to create a stepped portion on its inner surface which cooperates with the outer surface of the front portion of the movable member to create said tight area whereby the movable member is held in a forward position.
- 3. The combination of claim 2 wherein the outer surface of the front portion of the movable member is radially enlarged relative to the wall of the movable member to cooperate with the stepped portion on the inner surface of the outer body to create the tight area which holds the movable member in a forward position.
- 4. The combination of claim 2 wherein a rear portion of the wall of the movable member has an inner surface which is stepped inwardly to form a constriction which will catch the retraction body when it retracts and prevent it from escaping from the movable member.
- 5. The combination of claim 1 wherein the retraction body carries a needle holder with a needle extended through the front of the outer body.
- 6. The combination of claim 5 wherein the retraction body has a centrally located opening for securing said needle holder which can be installed from the front of the assembled device.
- 7. The combination of claim 6 wherein said centrally located opening is formed by a forwardly extending tubular wall which in cooperation with the hub serves to confine said biasing means between the hub and the retraction body.
- 8. The combination of claim 5 wherein said cap has an outer rim larger than the opening in the back of the outer body and an inner rim comprising two camming protrusions which are spaced apart and positioned to enter said opening when the cap is moved to the closed position.
- 9. The combination of claim 8 wherein said protrusions are oppositely positioned along the inner rim about half-way from the hinged connection.
- 10. A cap operated retractable medical device combination comprising:
  - an elongated outer body having a partially closed front, an open back and an intermediate wall portion connecting the front and back; wherein the intermediate wall portion has an inner surface that defines a hollow interior and an opening at the back;
  - a cap which is selectively positionable with respect to said opening between an open position which allows access to the hollow interior and a closed position which blocks said opening, said cap having a camming protrusion which moves through the opening when the cap is moving to the closed position;

¥ an elongated movable member shorter than the outer body and contained therein, the movable member having a wall configured to define an external surface in close proximity to the inner surface of the wall of the outer

body, an internal surface which defines a cavity therein and an open back end which serves as a contact surface for the camming protrusion on said cap; and there is a front end portion of the movable member with radially enlarged inner and outer surfaces;

a retraction body releasably held by the movable member at the radially enlarged inner surface of the front end portion of the movable member;

the radially enlarged surface of the movable member being slidably held by a portion of the inner surface of the outer body at a location spaced behind the partially closed front of the outer body;

means for preventing forward movement of the retraction body and biasing means adapted to apply a retraction force to the retraction body; and

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whereby the retraction body may be released from the movable member for retraction by forward movement of the movable member caused by positioning the cap into the closed position while the retraction body is restrained by said means for preventing forward movement.

 The combination of claim 10 wherein the retraction body carries a needle holder with a needle extended through the partially closed front.

12. The combination of claim 11 wherein the partially closed front comprises a hub centered along the longitudinal axis of the device.

13. The combination of claim 12 wherein the retraction body has a laterally extending discoid wall having an outer facing edge which is held by the radially enlarged inner surface of the front end portion of the movable member.

14. The combination of claim 13 wherein the retraction body has a centrally located opening for securing said needle
 holder wherein said needle holder can be installed from the front of the assembled device.

15. The combination of claim 14 wherein said centrally located opening is formed by a forwardly extending tubular wall which in cooperation with the hub serves to confine said biasing means between the hub and the retraction body.

16. The combination of claim 15 wherein the biasing means comprises a coil spring which closely circumscribes the tubular wall of the retraction body thereby stabilizing the retraction body as it retracts.

45 17. The combination of claim 10 wherein said cap is hingedly connected at the back of the outer body to pivot at the hinge between said open and said closed position thereby positioning said protrusion to engage the contact surface on the movable member to cause said forward movement of the movable member when the cap is moved to the closed position.

18. The combination of claim 17 wherein said cap has an outer rim larger than the opening in the back of the outer body and an inner rim comprising two camming protrusions which are spaced apart and positioned to enter said opening when the cap is moved to the closed position.

19. The combination of claim 18 wherein said protrusions are oppositely positioned along the inner rim about half-way from the hinged connection.

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20. A cap operated retractable medical device in combination comprising:

a tubular outer body having a front end portion, a back end portion and an open back end;

the tubular body having a movable cap at its back end which is movable from an open position to a closed position wherein the movable cap closes the open back end of the tubular outer body;

a needle bearing retraction body
being retractably held in the tubular outer
body with the needle exposed, the retraction
body being retractably responsive to
movement of the cap from its open to its
closed position; and

whereby the action of closing the cap

closes the open back end of the tubular outer

body and causes the needle bearing

retraction body and needle to be retracted

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within the tubular outer body and retained therein.

- 21. The combination of claim 20 wherein the retraction body is retractably held by a movable member operated by the action of closing the cap.
- wherein the movable cap is normally open and movable from the normally open to the closed position.
- wherein the cap is hingedly supported at the back end of the tubular outer body for movement from the normally open to the closed position.
- wherein the needle bearing retraction body is retractably held by a movable member which moves in response to the action of closing said cap.
- wherein the movable member has a mouth having an inner surface which retractably holds the retraction body.

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- 26. The combination of claim 25 wherein the needle bearing retraction body is retractably held within the mouth of the movable member by means of a sliding interference fit.
- wherein the front end portion of the tubular outer body has a hub which serves to release the retraction body from the moveable member as the moveable member moves in response to the action of closing the cap.
- wherein the movable member has an outer surface being slidingly held by means of the inner wall surface of the tubular outer body.
- wherein the cap engages the movable member to move the movable member forward to thereby release the retraction body in response to the action of closing the cap.

30. The combination of claim 29 wherein the movable member has an outer

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surface having a sliding interference fit with
an interior surface portion of the front end
portion of the tubular outer body which
frictionally supports the moveable member
with the exposed needle in an unretracted
condition.

wherein the front portion of the tubular outer body has a hub with an opening for receiving a forward portion of the unretracted retraction body and a stop for the retraction body when the movable member moves in response to the action of closing said cap.

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32. A cap operated retractable medical device, in combination comprising:

a hollow body having a front end portion and an open back end:

a closeable cap associated with the hollow body which closes the open back end of said body by the action of closing the cap;

a retractably mounted needle being releaseably held in the front end portion of the hollow body; and

the needle being retracted into the hollow outer body by the action of closing the cap, the needle being retained within said body thereby preventing needle sticks.

wherein the retractably mounted needle is releaseably field by a moveable member which is created by the action of closing the cap to release the needle.

The combination of claim 33

wherein the moveable member is a tubular member within the hollow body which is operated by the action of closing the cap.

697 C37 35. The combination of claim 33 wherein the retractably mounted needle is mounted in a retraction body releaseably held by the movable member.

- 36. The combination of claim 35 wherein the movable member is a hollow tubular member having a front end portion and an open back end.
- 37. The combination of claim 36 wherein the retraction body is a discoid shaped member releaseably held in the front end portion of the movable member.
- wherein the discoid shaped member has an outer edge which is releaseably held by means of a sliding interference fit at the front end portion of the movable member.
- 39. The combination of claim 36 wherein the front end portion of the movable member is releaseably held by means of a sliding interference fit at the front end portion of the hollow body.

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40. A cap operated retractable medical device combination comprising:

a tubular outer body having a back end having an opening and a front end portion;

a cap mounted at the back end of the outer body for movement between an open position and a closed position relative to the opening at the back end of the outer body;

a movable member slidingly

positioned in the tubular outer body, the

movable member being responsive to

movement of the cap from its open to its

closed position:

a retraction body associated retractably with one end of the movable member; and

whereby the retraction body is

dissociated from the movable member and

retained in the tubular outer body by the act

of moving the cap to its closed position.

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A method of operating a retractable medical device, comprising the steps of:

providing a tubular outer body

having a front end containing a retraction

mechanism with a retractable needle and an

open back end having a closeable cap;

retracting the needle by the action of closing the cap; and

retaining the retracted needle within the tubular outer body.

wherein the step of retracting the needle is performed by pressing the closeable cap against a movable member associated with the retractable needle.

wherein the retractable needle comprises a retraction body removably holding the needle, the retraction body being removably associated with the movable member and the step of pressing the closeable cap against the movable member includes the step of

dissociating the retraction body from the movable member.

wherein the step of dissociating the retraction body from the movable member is accomplished by the steps of stopping the retraction body from moving forward while the movable member is moving forward in response to the step of pressing the closeable cap against the moveable member.

wherein the step of stopping the retraction body from moving forward while the movable member is moving forward is accomplished by the step of bringing the retraction body into contact with a structure in the front end of the tubular outer body.

wherein the step of stopping the retraction
body from moving forward while the
movable member is moving forward is
accomplished by the step of slidingly
separating an interface between the
retraction body and the movable member.

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